

## **SPECIALTY GRAINS FOR RUMINANTS**

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### **SUMMARY**

Corn, soybean, and sunflower hybrids with improved agronomic and nutritional traits are grown widely today. Barring increased concern about genetically modified foods, production of specialty grains is likely to increase because many new hybrids with novel traits desired by both grain producers and grain users are being developed. Traits that have been modified include "input traits" that alter either agronomic or production characteristics, and "output traits" that alter value of the product to specific users (millers, brewers, starch or oil extractors, livestock feeders). Grain growers readily adopt varieties with improved input traits (insect or herbicide resistance) if they are assured of having a market for their grain. In contrast, grain growers usually do not benefit directly from producing grain with improved output traits. To realize their full value, grains with improved nutritional traits cannot be marketed through "commodity" channels, but must be "identity preserved" both during production and marketing. To compensate growers for any added production cost (i.e., identity preservation of the crop; specific trait assays) associated with producing grain or silage with improved nutritional traits, price premiums or production contracts between producers and users often are necessary. For swine and poultry, grain hybrids richer in total oil, in specific amino or fatty acids, or in available phosphorus have immense potential. For ruminants, high oil hybrids can be very useful, hybrids with higher starch availability hold promise, and new hybrids with higher protein content or phosphorus availability may have potential. Although silage hybrids selected for leafiness and brown midrib often will increase milk yield by lactating cows, reduced forage yields currently limit their economic potential. Even though alterations in certain plant characteristics (e.g., higher grain yield, "stay green", slow kernel drying rate, waxy starch) may help to improve the nutritional value of corn silage, management factors (stage of silage harvest, grain processing during harvest, inoculation) probably exert an even greater impact on its nutritional value. Dairy producers and cattle feeders who grow their own grain or silage are ideally situated to grow hybrids with improved nutritional traits. Only when the economic value to the end user exceeds any increased cost of production will the trait-altered grain prove beneficial economically. However, economic value depends on specific conditions, with values potentially derived from increased yield as well as simplified handling, storage, or processing; reduced environmental impact; higher quality of animal products (milk or meat); enhanced animal health or longevity; as well as improved nutrient content, availability, or balance. The additional cost to produce or to contract for production of specialty grains must be based not only on seed cost but also on yield data from test plots from a nearby location. Animal production benefits can best be predicted based on relative diet costs plus animal production advantages noted in research trials.

**Background** Since 1938, national corn grain yields have increased an average of 1.84 bushels per acre yearly due to selection of new hybrids; a further yield jump appears with introduction of the corn-borer resistance trait (Figure 1); genetic selection can explain about 60% of this increase. No other field crop has had such a dramatic increase in productivity. Rate of genetic progress generally depends on variation in the desired trait as well as number of traits included in the selection index. Whenever a new trait is added to a genetic selection index, genetic progress is slowed. This means that yield of specialty hybrids can be expected to lag behind yields of non-specialty hybrids unless the added trait somehow improves production efficiency or reduces loss, e.g., insect damage and ear drop. When a trait improves productivity and(or) reduces production cost, grain growers readily adopt grain with the new “input” trait and, being a direct benefactor, they willingly pay a premium price for seed corn that carries the trait. Although benefits of increased crop yields are readily apparent, regression of corn price against mean corn yield over the past 20 years reveals that price per bushel has dropped an average of 1.8 cents for every additional bushel in yield (Figure 2). Many factors beyond yield (e.g., corn acreage, international trade, federal programs, corn usage, carryover) can influence the price of corn.

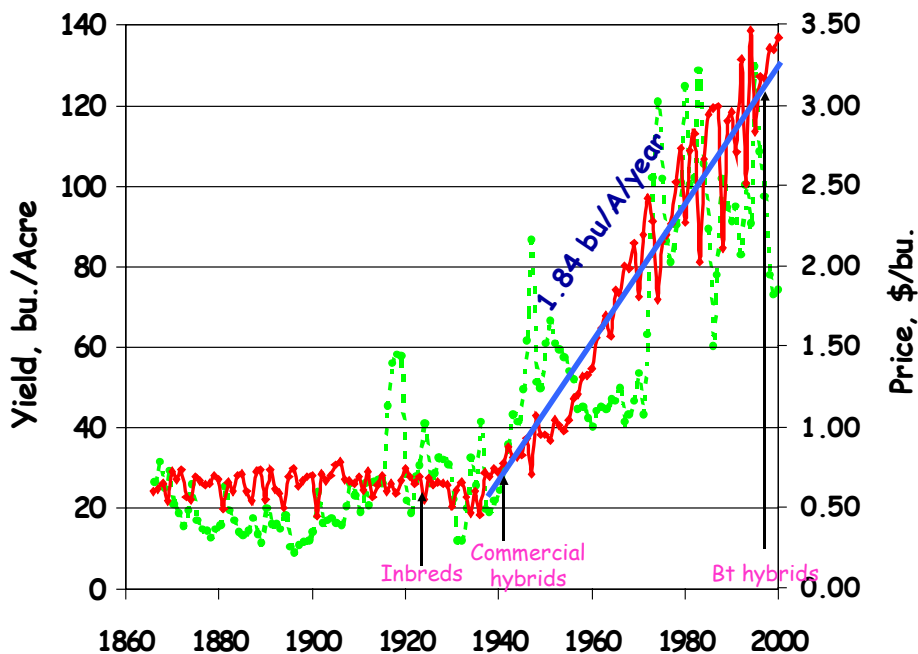


Figure 1. Corn grain yield (solid line), price (dotted line), and yield trend (straight line) from 1866 to 2000 (Values from the National Agriculture Statistics Service)

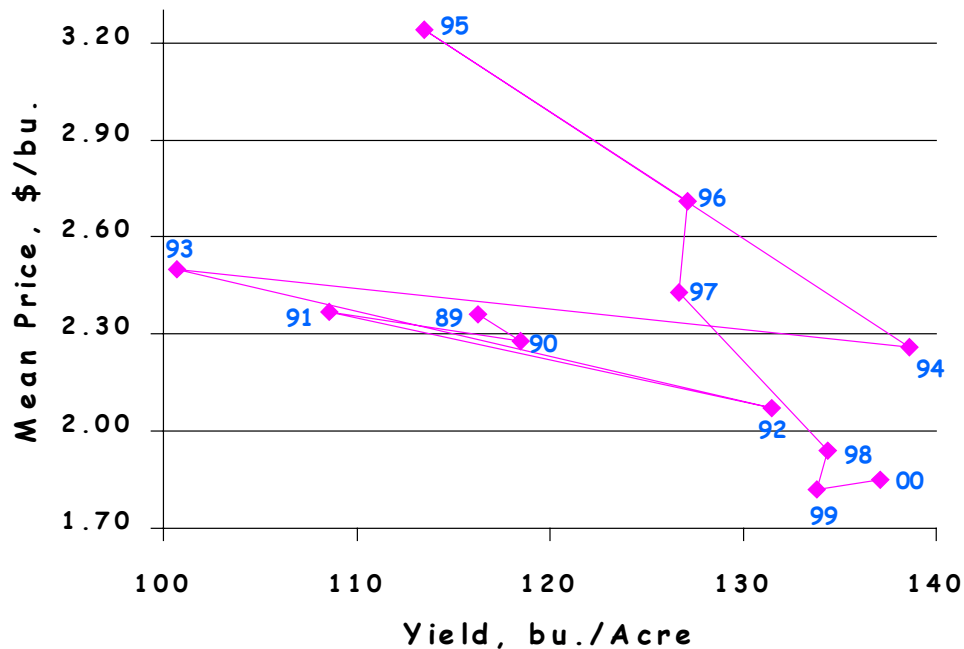


Figure 2. Relationship of corn price to corn yield for the past 12 years (Values from the National Agriculture Statistics Service)

Agronomic and nutritional traits of grain or silage can be modified genetically by altering the genes of plants, either through traditional selection procedures (natural or induced genetic alterations) or by incorporation of specific genes from grain or other organisms (gene transfer or manipulation). Selection criteria will differ depending on interests of individuals at different points in the value chain. Grain producers who market their grain have been concerned about output (grain yield meeting minimum marketing specifications for their crop as commodity grain) as well as costs of seed, fertilizer, insect and weed control). As seed companies market directly to grain growers, interests of grain growers have been of primary concern to seed company geneticists in the past. Grain handlers and grain traders are concerned about transport cost and distance as well as stability of the grain during handling and storage. Livestock feeders usually have profit from feeding the grain or silage as their primary concern, and they may either purchase or grow the grain they use. Livestock feeders who purchase the grain they use should be concerned about nutrient and energy per dollar, absence of anti-nutritional factors (e.g., molds, toxins), and quality of beef or milk per ton of grain purchased. In contrast, profit calculations for livestock producers who

contract for grain or silage or raise their own grain or silage must consider yield of animal products from each acre of land or dollar invested.

For decades, grain traders have used USDA Quality Grades as the standard basis for trade. Unfortunately, nutrient content of grain within a USDA class can vary widely. With the advent of modified grain varieties and rapid analytical procedures, specialty grains should be marketed on the basis of nutrient content at some price premium or discount to the price of commodity grain. This paper is an attempt to outline altered agronomic and nutritional traits of current and experimental corn hybrids focusing primarily on traits that alter feeding value of grain or silage for ruminants.

**Producing specialty grains** Growing grains with special output traits is not new. For decades, grain has been produced for specialty markets (food grade corn, white corn, waxy corn, hybrid seed corn, high amylose grain, modified silage hybrids). And recently, open-pollinated corn has re-emerged as a specialty grain selected because it is NOT genetically modified. Because specialty grains selected for improved output or nutritional traits usually provide no benefit for grain growers, farmers that sell “commodity” grain on the open market have no incentive to grow grain with output traits desired by grain users. Consequently, grain growers must be rewarded with a price premium for producing grain with desired output traits. This premium serves both to compensate growers for potential reductions in yield of silage or grain as well as any added cost of preserving the purity and identity of their grain (often called “identity preservation” or IP) during production, handling, and marketing.

Specialty grains often are marketed directly from producers to users through traceable channels rather than being handled through traditional marketing channels as “commodity” grain. In contrast to “commodity” grain, IP grain usually is traded locally or through production contracts. Being both a producer and a user, a farmer-feeder can easily modify seed selection to produce output traits desired and avoid the complexities of contracting. Progressive grain elevators with many small bins rather than immense silos, industrious grain traders, and multinational companies will contract with producers of specialty grains to meet the desires of domestic and foreign grain users. Thanks to rapid communication between producers and users via the Internet and dot-com companies, production of specialty grains is expected to expand rapidly.

Because they are identity preserved, specialty grains usually are more consistent, both physically and nutritionally, and often contain less foreign matter and fines than commodity grain; thereby, specialty grains often meets higher USDA standards than commodity grain. In contrast, “commodity” grain often is blended and diluted with grain of lesser quality so that the final grain mixture meets minimum USDA quality standards. Such blending of higher quality grain with less costly, lower grade grain compensates for some of the cost involved

with handling “commodity” grain, so the charge assessed for storage and handling often is greater for IP than for “commodity” grain. Yet, physical and nutritional consistency has value for grain processors (reducing dustiness and the need for frequent adjustment in processing equipment to produce a consistent product) and cattlemen through improved ruminant health (reducing drastic changes in rates of ruminal fermentation that may result in acidosis and other metabolic diseases). Ability to trace IP grain back to its site of production also has value for processors in quality assurance programs for consumers.

For test purposes, specialty grains typically are compared with one of two different types of control grain – either the non-modified (isogenic) parent or the top yielding hybrid in an area. Comparison against the top yielding hybrid tests the yield potential of the trait-modified hybrid and can provide economic data for grain growers about premiums to request. In contrast, the isogenic comparison tests of the effect of the specific gene or trait on productivity or nutrient composition. However, the parental hybrid often is not the most highly productive hybrid available. Consequently, when compared to the parental or isogenic hybrid, one is testing the value of the trait, not the productivity of the hybrid carrying that trait. Parental hybrids can differ widely in grain characteristics and in regional adaptability. As a result, grain possessing a given trait can differ due to base genetics and characteristics of the parent into which the trait has been incorporated. Unfortunately, grain with a specific trait may not be available in all grain production regions depending on availability of an acceptable parent. When yields are reduced by a trait or as compared with the top yielding hybrid in an area, grain growers must calculate whether compensation by the grain user fully compensates for their increased cost and risk. Yield of specialty grains, relative to other hybrids, can be predicted most reliably from regional or local field tests of the grain hybrid available in a specific region. Producers of food grade and white corn have grown specialty hybrids for many years based on the increased value of output traits, so balancing value against production cost is not a novel concept. By adding new tools to the arsenal that plant breeders can use to improve hybrids, gene mapping, genetic engineering, and gene transfer will accelerate development of hybrids with new traits just as direct administration of growth hormone has increased milk production of highly selected and productive lactating cows.

**Assay procedures** Historically, USDA grain grading standards (test weight, foreign matter, and heat damage standards) were used to assess grain “quality.” These measures were designed to quantify the storage and handling characteristics of grain rather than its nutritional value. Fair marketing of IP grain or silage with nutritionally altered traits requires assay for energy availability or for a specific nutrient or component of interest. For use in grain marketing, analytical procedures must be rapid, accurate, readily available, and economical. Although they remain the gold standard, direct chemical assays for nutrients

usually are expensive and results are not immediate. For protein, oil, and moisture, marketed corn and soybeans are routinely analyzed today through scanning procedures using near infra-red reflectance (NIR) or near infra-red transmission (NIT) techniques. Similar scanning procedures for specific amino acids, oleic acid, and phytate are being developed. A single IR scan can quantify numerous nutrients simultaneously, but the cost of scanning instruments is quite high. Similar to futuristic plans to diagnose health problems by phone or the Internet, equipment that will scan an individual feedstuff locally and transmit that scan to a central location for interpretation may become available. An increased amount of information about nutrient composition of a livestock producer's diet ingredients from such scans also will permit feed formulators to customize diets for specific animals (type, age, level of production) for an individual producer.

**Opportunities and Challenges for Biotechnology.** Benefits to the environment (reduced herbicide and pesticide use; reduced phosphorus excretion) and in health (reduced mycotoxin concentrations; increased concentrations of essential nutrients) can be obtained through the use of genetically altered grains. However, public concerns about the safety of genetic modification and(or) protectionist governmental regulations among industrial countries currently restrict international trade of genetically altered grains. From an ethical and legal viewpoint, the public in both developed and developing countries should not be deprived of the potential for increased nutritive value and health and environmental benefits of specialty grains. Enhanced productivity under adverse production conditions (protection against regional insects or other plant pests; drought tolerance; salt tolerance) and animal and human health benefits from nutritionally enriched grains certainly are feasible through genetic modification. Due to reduced damage by insect pests, genetically modified grains certainly can reduce the cost of grain production and the use of pesticides. And with fewer acres required for producing grain for livestock or humans, less land needs to be devoted to crop production; this spares more land for "nature." As nutrient availability and balance of essential nutrients for animals and humans is improved, nutrient content of animal waste is decreased. This in turn reduces the environmental impact of livestock operations. While it is imperative that biotech companies exercise proper stewardship to protect the environment and human health, it seems unfortunate that political decisions based "pseudo-science" and "fear of the unknown" often hinders the application of scientific techniques that could improve food safety and the quality of life.

Current governmental regulations that restrict international trade of grain and grain by-products are causing imbalances in the cost of grain and of food in certain regions or nations. Restriction of imports and exports causes regional or local shortage or excess, particularly for byproducts or co-products of grain processing. Altered regional supplies, in turn, affects regional costs for feedstuffs and has forced some grain processors to move byproducts long distances to be nearer to byproduct users. Similarly, to meet the demand for grain that has not

been genetically altered, specialty non-GMO grains are being produced and traded. The demand for rapid, sensitive analytical procedures for gene modification is expected to increase. It seems ironic that some of the new grain hybrids modified by American technology to prevent damage from an imported pest (the European Corn Borer) cannot be exported (deported) to the pest's site of origin!

Traits of current and experimental hybrids are listed below. Classification of whether a specific trait has been derived by transfer of a gene, either from a similar grain or from another crop or species, and thereby is classified as "Genetically Modified" or has been obtained by traditional genetic selection processes with or without induced mutations is noted. However, as new hybrids are developed and traits are being stacked, such classifications may change. Some of these traits may never be incorporated into commercial grain hybrids, and even if incorporated, hybrids with a given trait may not become universally available. Indeed, both the probability and timing of commercial release of specific traits is uncertain. In the race to market new traits, seed companies often release hybrids with sub-optimal agronomics and yield. Other factors that can limit development and delay release of hybrids with novel traits include: 1) difficulties in trait transfer and in trait stability in productive hybrids, 2) correlated traits that may adversely alter grain yield or its handling properties, and 3) inadequate economic return from bringing a trait to market, either due to limited value of the trait or to limited market potential. Although stacking several traits together can enhance usefulness and market share for a specific hybrid, stacking of traits usually prolongs the development process. Furthermore, new traits are incorporated first into specific grain parents that in turn are adapted to specific climatic conditions and insect pests; thereby, hybrids with a specific trait will not be available immediately in all regions of grain production.

### **Agronomic Traits**

**European Corn borer resistance.** Genetically altered. Widely available in hybrids adapted to most regions, these hybrids contain specific insecticide proteins produced by the bacteria *Bacillus thuringiensis* (Bt) that are toxic to lepidoptera including the corn borer. For many years, farmers producing organic foods applied this bacteria directly to their crops to reduce insect damage. By transferring the specific genes responsible for producing the Bt insecticide into plants, and selecting plants that express one or more of these proteins, plants with Bt proteins have inherent resistance to the corn borer. Because Bt proteins are toxic for lepidoptera, butterfly larva that eat plant tissue containing Bt proteins are killed. Fortunately, larvae from other strains of lepidoptera normally do not consume corn plant tissues. In the years, regions, or fields where corn borers are prevalent, hybrids with various Bt proteins yield considerably more grain and silage than infected hybrids. With non-Bt hybrids, spraying for corn borers is recommended whenever one to six borers per plant are detected. But even after spraying, a 5% yield reduction can be expected with one borer per plant.

Therefore, compared to non-Bt grain of similar genetics, yield is at least 5% greater for the Bt hybrid in the face of even a minor corn borer infestation. In a year or region with a corn borer challenge, growing hybrids with the Bt gene will reduce both the cost of spraying and amount of pesticide used. In the absence of corn borer damage, productivity typically is no greater for Bt hybrids than for hybrids not containing the Bt genes. Nutrient content and value of both the grain and silage produced from a given Bt hybrid has been indistinguishable from that of the non-Bt parent (Faust and DeWitt, 1998, Faust, 1999; Folmer et al., 2000). Genes for several different Bt proteins have been transferred into corn plants. All coding for specific Bt proteins [CryIA(b), CryIA(c), Cry9a], various genes have been incorporated into hybrids and are classified as being the result of specific Bt incorporation "events" (176, BT11, CBH351, DBT418, MON810), but concentration of the Bt proteins can differ with part of the plant. For example, the 176 Bt hybrids have Bt protein expressed only in the stover (stalk, leaves, and husk) while most other Bt hybrids have Bt protein both in the stover and in the grain. To delay development of insect resistance to Bt, corn growers are required to plant a "refuge" non-Bt hybrid near the Bt crop. This reduces the Bt selection pressure against corn borers although eventually, strains of corn borers resistant to the Bt protein may develop. Corn hybrids with limited resistance to the corn borer also have been developed through selection, but, unfortunately, selected plants typically contain more fiber and appear less digestible by ruminants. In one early study, feed to gain ratio was 5.5% poorer for growing calves fed corn silage from Bt than from typical corn hybrids (Hendrix et al., 2000). Beef cows also appeared to spend more time grazing stalk residue in fields from typical hybrids than from Bt hybrids (Hendrix et al., 2000); greater grazing time may reflect more corn borer damage and more dropped ears in fields following harvest of the non-Bt hybrid. In contrast, two years of cattle trials from Iowa State University (Russell, 2000) have detected no difference in preference or in performance of cattle fed Bt vs non-Bt parental hybrids. They found that stalk moisture was retained longer by Bt than non-Bt hybrids; this may delay mechanical harvesting of stalks. Russell (2000) noted that field loss of ears and grain was lower for Bt hybrids in the year with greater corn borer pressure. This reduction in field losses will reduce the supply of grain available both for cattle grazing stalk fields and for wildlife (deer, pheasants) that thrive on residual grain.

**Corn rootworm, Southwestern corn borer, Armyworm, Corn earworm, Common stalk borer resistance.** Though Bt hybrids will partially reduce damage from these pests, control is incomplete. Corn rootworm control with plants genetically engineered to express Bt endotoxin are being field tested by Monsanto according to an August 18, 2001 article in the Washington Post, but hybrids are not yet available commercially.

**Herbicide resistance.** Genetic alteration. Widely available in hybrids adapted to most regions. Through incorporating genes encoding for enzymes that



degrade specific herbicides, hybrids have been developed that are resistant to specific herbicides (glyphosate or Roundup™; imadazolinone or Contour™, Resolve™, and Lightning™; glufosinate ammonium or Liberty™). This resistance allows producers to apply specific herbicides to control diverse types of weeds without harming the growing corn plant. Presence of the Roundup™ resistance trait in both corn silage and corn grain did not alter production of milk, milk composition, and production efficiency by dairy cows (Donkin et al., 2000). One theoretical concern raised by environmentalists is that genes that provide herbicide resistance might be transferred to other species of plants; this could reduce the effectiveness of a herbicide and lead to development of “superweeds.” Also, grain producers who rotate crops and use herbicides to control volunteer plants prefer herbicide sensitive hybrids. Similarly, one feedlot manager was disappointed to find that his normal broad-spectrum herbicide no longer controlled volunteer corn plants near his feed mill or feedbunks, apparently because the grain he had purchased to feed was tolerant to that herbicide!

### **Storage Traits**

**Fumonisin resistance.** Genetic alteration. Soon available in certain hybrids for certain regions. Although it is less toxic than aflatoxin, fumonisin reduces feed intake and productivity of nonruminants and can prove toxic for horses. Hybrids that produce grain resistant to fusarium have been developed while hybrids resistant to other field and storage mycotoxins are being studied. Presence of stress cracks increases fungal access to grain, so grain damage during harvest and drying increases susceptibility of grain to development of mycotoxins during storage. Hybrids with thicker pericarp (seed coat) and more vitreous endosperm also resist fungal attachment, so selection for an altered pericarp or less soft starch can result in decreased mycotoxin levels. Unfortunately, such structural alterations of the grain may reduce starch digestibility by ruminants and increase the need for extensive grain processing. Selection against fungal attack also may reduce presence of certain fungal products that have proven useful for livestock producers. Zeranol, the estrogenic ingredient in the growth-stimulating ear implant Ralgro, is produced by a mold that grows on corn grain. Smut, another fungal product, is a valuable corn-byproduct in Mexico and Central America where fried smut is considered a tasty food delicacy; incidence of smut also seems to have increased among U.S. politicians in recent years! Because of reduced plant stress and insect damage of corn kernels, concentrations of several mycotoxins, particularly fumonisin, have been reported to be lower for hybrids possessing the Bt trait (Munkvold and Hellmich, 1999). Reduced mycotoxin concentrations certainly will decrease the incidence of fungi-related disorders and diseases of both animals and humans, thereby improving the safety of our food supply for both animals and humans.

### **Nutrient composition**

**Oil concentration.** Non-genetic alteration. Available in several hybrids, primarily grown in the central Corn-Belt. Typical corn grain contains about 4% oil, primarily in the embryo. Through selection, hybrids with very high oil content (19% oil) but very low grain yield have been developed; higher yielding hybrids with enhanced oil (5-6%) also are available. Through the Top Cross™ system, female plants of specific hybrids, selected because their tassels do not produce viable pollen, receive pollen from high oil pollinator plants (about 8% of the plants in the field) and yield high oil (over 7% oil) grain. With Top Cross™ hybrids, stover composition is not altered, but the grain, due to a much larger embryo, carries more oil (Table 1). As the embryo partially displaces the endosperm, starch content of the grain is reduced proportionally. But because oil has 2 to 3 times more net energy than starch, energy content (both gross and net) is greater for high oil than typical grain. Because the limited number of pollinator plants present in the field produce kernels that are very rich in oil but are small and hard, high oil corn must be processed to permit all of its additional energy to be digested. Feeding trial results with high oil corn are summarized in Table 2. Based on these data, rate and efficiency of gain were increased by 3 to 4% by substituting high oil corn for typical corn grain when the grains were processed. But when fed whole, high oil corn often has failed to improve rate or efficiency of gain, supporting the concern that high oil grain must be processed to obtain full value from its additional gross energy. As with traditional hybrids, specific high oil corn hybrids differ chemically and physically; thus, feeding value for ruminants depends on parentage or base genetics. In the case of top-cross hybrids, specific seed traits (e.g., starch form, structure, or density that can alter digestibility) can be transferred to the grain from the high-oil pollinator, in addition to the high oil trait. Feed intake by lactating cows typically is greater with silage from high oil hybrids and persistency of milk production often is increased (Harbaugh, 2000; Linn et al., 2001). This is similar to effects noted from addition of other sources of fat or oil to lower-fat diets for lactating cows. Several meat quality advantages have been detected with steers fed high oil corn. First, presumably due to higher tocopherol content of both grain and meat tissues, beef shelf life of steaks was extended for as much as 2 days by feeding steers high oil corn (Johnson et al., 2000). Case life of ground beef was 2 to 8 days longer when the steak trimmings were obtained from steers fed high oil corn plus vitamin E than when fed typical corn with or without vitamin E (Eibs et al., 2001). Second, tenderness and juiciness both were greater for ribeye steaks from steers fed high oil corn than from steers fed typical corn (Duckett et al., 2000).

Table 1. Reported nutrient composition <sup>a</sup> of dry matter of grain selected for specific nutritive traits from hybrids marketed through various seed companies but licensed by either DuPont Specialty Grains (High Oil Corn), ExSeed Genetics L.L.C. (NutriDense), or Dow AgroSciences L.L.C. (Supercede).

<b>Item</b>	<b>Typical</b>	<b>High oil</b>	<b>Change %</b>	<b>Typical</b>	<b>NutriDense</b>	<b>Change %</b>	<b>Typical</b>	<b>Supercede</b>	<b>Change %</b>
Protein	9.23	9.83	6.4	8.9	11.4	28.2	9.1	10.3	13.2
Oil	4.03	7.36	82.4	3.4	5.3	56.7	4.0	6.4	60.0
Crude fiber	2.27	2.40	5.6	2.3	2.3	0.0	2.2	2.2	2.3
Starch	71.40	67.91	-4.9						
NDF	7.06	7.59	7.6	8.0	8.0	0.0			
ADF	2.99	2.87	-3.9	3.3	3.3	0.0			
Ca	0.01	0.01	0.0						
P	0.28	0.30	8.3	0.3	0.4	23.1	0.3	0.3	17.9
Ash	1.33	1.45	9.6						
ME (swine)	1777	1858	4.6	1761	1815	3.0			
NEg <sup>b</sup>	70.8	76.0	7.3	68.2	70.5	3.3			
NEI <sup>b</sup>	95.1	100.5	5.7	93.2	96.6	3.7			
Lysine	0.29	0.34	16.0	0.3	0.4	29.2	0.3	0.3	13.8
Methionine	0.21	0.23	11.1	0.2	0.2	31.3	0.2	0.2	4.8

<sup>a</sup> Analyses obtained from [www.dupontsg.com/pork/ProductInformation/OHOCOOverview.htm](http://www.dupontsg.com/pork/ProductInformation/OHOCOOverview.htm), [www.exseed.com/nutri.html](http://www.exseed.com/nutri.html), and [www.dowagro.com/supercede.html](http://www.dowagro.com/supercede.html).

<sup>b</sup> Calculated from nutrient composition using equations of Weiss (1997).

Table 2. Impact of high oil corn on gain, intake, and feed efficiency of feedlot cattle based on feeding trial experiments. Weight gains were adjusted for differences in dressing percentage.

	Grain form			
	Flaked	Rolled	Whole	Ensiled
Trials	2	4	4	2
Cattle, number	200	180	281	220
ADG response, %	3.8	2.75	-3.57	2.72
DMI response, %	-0.55	-0.76	-2.25	-0.67
Gain/Feed response, %	4.32	3.54	-1.34	3.28

**Fatty acid composition.** In some cases, genetically altered; in other cases, not genetically altered. Altered safflower and sunflower seed are available commercially; genetically altered corn and soybeans are in development but not yet commercially available. Chemical composition of the fatty acids in oil present in corn, soybeans, safflower, and sunflower can be altered readily. Deposited directly in tissues of non-ruminants, dietary fat or oil with a higher melting point can increase the melting point of depot or milk fat so that tissues or animal products are more liquid at room or at refrigerator temperatures. This can alter carcass-handling properties, such as the ease of slicing bacon. Effects are less drastic with ruminants because 60 to 80% of the unsaturated fatty acids are saturated during transit through the rumen. Consequently, oil composition of the diet has less impact on composition of tissues from ruminant than from nonruminants. Nevertheless, concentrations of nutritionally desired unsaturated fatty acids of ruminant tissues and milk often are elevated slightly when dietary fats are less saturated. This, in turn, can influence handling properties of ruminant products. Of special interest with ruminants is the production of conjugated linoleic acids (CLA), anti-cancer chemicals that are produced by fiber-digesting bacteria found in the rumen and deposited in ruminant milk and meat. Derived from linoleic acid in feeds, CLA content of meat and milk and milk products can be increased through increasing the linoleic acid content of the diet. Although human nutritionists suggest that higher intakes of linoleic and linolenic (particularly omega-3 fatty acids) can help decrease the incidence of cardiovascular disease in humans, meat and other food products that contain abnormally high concentrations of long chained unsaturated fatty acids (linoleic and linolenic acid) have increased rates of oxidative rancidity. This makes oleic acid enriched meat and milk, produced from ruminants fed high oleic acid hybrids, preferable for food processors. Meat and milk with grassy flavor typically has a higher linolenic acid content, and “fishy” odors can be transferred from fish oils to meat and milk. Grains and oilseeds with customized fatty acid composition to improve quality and stability of meat and milk products (e.g., butter) are being tested.

**Protein content.** Developed by selection, but also highly dependent on N fertility of the soil. Commercially available in some areas. Hybrids higher in

protein (11%) and moderately high in oil (5%) have been developed (Table 1). These nutrients again displace starch content of grain. Although the added protein can replace other sources of protein in the diets of ruminants, protein from corn grain, being about 50% zeins, is notoriously low in two essential amino acids - lysine and tryptophan. Consequently, bypassed corn protein has questionable nutritional value for ruminants. Higher rates of N fertilization usually increase both grain yield and protein content of the grain, but simply increasing protein content of grain can be either desirable or undesirable depending on which protein types are altered. Protein in the embryo portion of the corn kernel has a desirable balance of amino acids whereas prolamins, the proteins that embed starch granules in the endosperm portion of the kernel, have low biological value. Furthermore, through embedding starch granules in a protein matrix, prolamins reduce accessibility of vitreous starch to either bacterial or enzymatic digestion. Consequently, grain with higher concentrations of specific prolamins usually has a lower starch digestibility. This indicates that simply increasing the protein content of grain by manipulating genetics or fertilization may not enhance the nutritional value of grain for livestock feeding. In contrast, targeting for a decreased concentration of specific prolamins in the grain may increase starch availability and reduce the need for extensive processing (e.g., steam flaking) of corn grain.

**Amino acid concentrations.** Selection of genetic alteration. Amino acid concentrations differ slightly among current hybrids (Table 1), but varieties with markedly increased concentrations of specific essential amino acid have not yet been commercialized except for the opaque-2 hybrids developed several decades ago. Through gene transfer, hybrids enriched in total protein as well as in free lysine and methionine have been produced. These specific amino acids can displace other sources of amino acids in diets for nonruminants. In some cases, the additional amino acids are components of protein, while in other cases, the additional amino acids present are not components of protein but are "free." Ruminant escape of free amino acids is limited, so hybrids enriched in protein-bound rather than in free amino acids are preferable for ruminants. Responses to an improved amino acid balance should be expected only with ruminants that need high amounts of essential amino acid (lactating cows; rapidly growing calves). Because supplemental amino acids are marketed commercially and are relatively inexpensive in developed countries, amino acid enriched hybrids will have limited marginal value. The value of amino acid enriched hybrids for livestock would be greatest when stacked with other traits, when used in regions of the world where amino acid supplements are not available or in diets not feasibly supplemented (as with human diets), and when environmental concerns require producers to reduce N excretion by avoiding excesses of amino acids. Indeed, some ruminant nutritionists have suggested that plant breeders should select for corn grain hybrids with lower protein content to reduce N excretion but avoiding excess supplementation should be a simpler approach to the problem of excess N excretion.

**Starch content and type.** Current hybrids differ in starch content due to dilution (as influenced by environmental and genetic factors) and in starch type due to genetic alterations obtained by traditional selection procedures. The primary energy reserve in cereal grains, starch can be classified by chemical type – amylose and amylopectin, and by packing density within the corn kernel – floury (soft) and vitreous (hard). Proportion of each starch type will vary genetically whereas vitreousness varies with genetic and environmental conditions and kernel maturity. Waxy grains contains no amylose, typical yellow dent grain contains 20 to 30% amylose, and high amylose grains usually contain over 80% amylose. Having more exposed ends for attack and being less densely packed (that speeds water uptake), amylopectin is more rapidly and completely degraded by bacteria and digestive enzymes than amylose. High amylose corn grain is slowly fermented in the rumen even after the grain is flaked. When not extensively processed, waxy grain generally has improved both the rate and efficiency of gain by steers as compared with corn grain containing more amylose (Table 3) based on studies from Henderson (1974) and Johnston and Anderson (1992, 1993). However, more extensive grain processing (flaking) removed this advantage for waxy grain (Henderson, 1974). Total tract starch digestibility from corn grain by ruminants varies drastically with processing, averaging about 85% for whole grain, 94% for dry rolled or ground grain, 96% for high moisture (fermented) corn grain, and over 99% for flaked corn. This indicates that energy value of grain is much greater for extensively processed grain. But even after corn was flaked, differences in rate and extent of digestion among elite hybrids were detected indicating that all hybrids are not alike. More densely packed than soft starch, vitreous starch comprises a larger portion of grain classified as “flinty.” As compared with “dent” grain, whose pericarp indents because the soft starch shrinks and the seed coat collapses as the grain matures and dries, flint corn is more rigid externally. Thereby, grain that is more “flinty” resists fracture during handling and is less rapidly (and less extensively) fermented in the rumen (Correa et al., 2001). Shorter-day hybrids and newly released hybrids available in many regions of the U.S. tend to be more “flinty” than longer day hybrids and traditional hybrids. More flinty grain, when not processed, tends to be more resistant to bacterial fermentation in the rumen and benefits more from extensive processing prior to feeding. Though ruminal escape of starch may be greater for flint corn than dent corn hybrids (Philippeau et al., 1999), postruminal digestion of vitreous starch, when not processed, may be limited. Total starch content of grain depends on dilution by other components, e.g., embryo and pericarp. Because the fibrous pericarp comprises a larger portion of smaller than larger kernels, smaller kernels have a lower percentage of starch. Though a larger embryo may not decrease net energy value of grain for livestock, displacement of starch by the more fibrous pericarp definitely decreases the net energy value of the grain.

Table 3. Summary of results from seven steer feeding trials where rolled or ground typical or waxy grain was fed with diets containing 70% or more grain.

Starch type	ADG, lb.	DMI, lb.	Feed:gain
Typical grain	3.19 <sup>b</sup>	19.72 <sup>b</sup>	6.17
Waxy grain	3.36 <sup>a</sup>	19.98 <sup>a</sup>	5.92

<sup>a, b</sup> Means in a column with different superscripts differ (P < .05).

### **Nutrient Availability**

**Starch availability.** Varies among commercial hybrids. No tables are yet available for specific commercial hybrids. Ease of starch extraction during wet milling of grain differs among hybrids; extractability ranges from 77% to 96% of total starch among diverse hybrids. Grain with starch that is more easily or extensively extracted is preferred by grain processing industries that remove the starch for manufacturing fructose or ethanol, but whether hybrids with more easily extracted starch have greater value for feeding livestock has not yet been determined. Though the ratio of gross energy to metabolizable energy values for feeding pigs differs among corn grain hybrids (Fent et al., 2000), total tract digestibility of starch by swine generally exceeds 99%. Nevertheless, starch that is fermented in the large intestine rather than digested in the small intestine should have lower energy value than starch digested in the small intestine. Except for flaked grain, starch digestibility is considerably lower for ruminants than nonruminants. Net energy values of grain for cattle appear to be reliably predicted from concentration of starch in feces though presence of starch from the roughage source (corn silage) and dilution of feces by higher fiber levels must be considered when interpreting this measurement. To aid both plant breeders and grain users, analytical procedures that rapidly and reliably predict site and extent of starch digestibility are needed.

**Phosphorus availability.** Several genetic strains that differ in various steps in synthesis of phytate have been developed through selection; additional strains have been developed through gene transfer. Several low phytate hybrids suitable for growing in certain regions have been released commercially. Most of the phosphorus in typical cereal grains is bound to inositol to form phytate. Because nonruminant animals lack phytase, the enzyme that cleaves phosphorus from inositol, dietary phytate phosphorus is largely excreted in feces by nonruminants. Ensiling of grain or addition of phytase from yeast or other microbes to diets for poultry and swine will increase phosphorus availability and, through reducing the amount of phosphorus that is added to the diet, decreases excretion of phosphorus, an environmental pollutant associated with stream eutrophication. Strains of corn that produce grain with less phytate, known as "high available phosphorus grain," also have been developed. Typically, phytate-bound phosphorus comprises about 20% of total phosphorus in high available phosphorus grain (0.075-0.11% phytate in the grain) compared to over 80% (0.23-0.30% phytate) in typical grain. Bacteria in the rumen also produce phytase, but the degree to which bacteria degrade feed phytate during the

passage of feed through the rumen is uncertain. Traditionally, phytate was considered to be completely degraded in the rumen, but research in a thesis from Louisiana (Sansiñena, 1999) indicated that 28 to 47% of dietary phytate (largely from rice bran in that study) escaped cleavage in the rumen. Even if low phytate corn grain has greater phosphorus availability for ruminants, effects on phosphorus pollution are not yet certain because many ruminant diets, particularly those that include corn byproducts like corn gluten feeds or distillers products, are not supplemented with phosphorus. Diets for very rapidly growing ruminants or for lactating cows not fed grain byproducts usually contain added phosphorus; the need for supplemental phosphorus might be reduced if phosphorus availability from grain were increased. However, performance trials conducted to date have shown no advantage for high available phosphorus hybrids in either rate or efficiency of growth. Such hybrids may have other beneficial effects on carcass quality and meat composition; these items currently are being studied.

**Additional traits.** Through gene transfer or through selection, hybrids enriched with specific antioxidants, antimicrobial compounds, plant or animal growth modifiers, flavoring compounds, biodegradable “carbon neutral” plastic substitutes, drugs, and metabolic modifiers are being developed. Plants, like microbes, are becoming factories for production of numerous specialty proteins and lipids (ethanol; biodiesel). Production of such compounds should increase the supply of plant and grain residues (byproducts or co-products); because of their high fiber content, such products are likely to be fed to ruminants. Because most industrial extraction processes yield wet byproducts that are expensive to dry, preserve, and transport, they are likely to be fed near the site of production. Through serving to both de-water wet residues and digest fiber, ruminants assist humans in waste management and ruminants of the future should be considered friends, not polluters, of the environment.

### **Silage Traits**

**Leafy silage hybrids.** Developed through selection. Specific hybrids are currently available for many regions. Silage digestibility and nutritive value for ruminants can be enhanced either by 1) increasing digestibility of fiber (NDF) or 2) increasing the proportion of constituents (grain) that are more digestible than NDF. Having extra leaves above the ear, leafy hybrids often have greater forage digestibility because the leaf to stem ratio is increased. Selection for greater fiber digestibility must be based on research with stover. Unfortunately, stover composition varies dramatically with environmental conditions and maturity. Nevertheless, feed intake was reported to be 4% greater and fat-corrected milk production was 3.5% greater for lactating cows fed a leafy corn silage hybrid (Clark et al., 2000), so production (but not efficiency) may be increased through selection for silage for plant leafiness. Although direct selection for silage traits (greater fiber digestibility; slower grain drying) certainly seems desirable, selection for grain yield seems to be more reliable and repeatable than selection



for stover digestibility. This is because numerous uncontrolled factors (maturity, moisture content, time of day harvested) can influence silage value. Fortunately, selection for greater grain yield usually increases total silage yield (tons of dry matter per acre) and(or) digestibility (through increasing the grain to stover ratio) if the grain is adequately digested. However, there may be exceptions. For example, wheat selected for higher yield and reduced field loss has led to development of short, stiff stems (with more lignin); such selection has reduced both straw yield and straw digestibility. Whether selection to reduce field loss of grain associated with field loss of ears (e.g., corn stalk snap) might similarly increase the concentration of indigestible fiber in stover is not certain. Certainly, selection of corn hybrids with shorter stature can decrease stover yield. In a study from South Dakota (Mueller et al., 2000), a forage type corn silage (19 vs 30% starch) produced 6% slower ( $P < .10$ ) and less ( $P < .02$ ) efficient gains by growing steers fed diets containing 88% corn silage. But because dry matter yield was 19% greater for the forage hybrid, beef production per acre still was 14% greater for silage produced from the forage than from the higher grain, presumably short stature hybrid. So during selection of silage hybrids, both relative yields of net energy and the optimum energy density of the diet to achieve a desired level of animal production must be considered.

**Brown midrib (BMR) silage hybrids.** At least four different mutants (bm1, bm2, bm3, bm4) have been identified in corn grain (Lauer and Coors, 1997) and both BMR corn and BMR sorghum hybrids are available in many regions. Containing less indigestible fiber, particularly lignin, corn silage hybrids with the brown midrib trait have more digestible stover than typical hybrids. ADF and NDF typically are 3 and 2% lower for BMR hybrids (Lauer and Coors, 1997). Consequently, lactating cows or growing beef steers typically eat more of silage-rich diets when fed brown midrib hybrids (Tjardes et al., 2000; Qiu et al., 2000). This increased feed intake, in turn, may explain the increased milk production often observed (Qiu et al., 2000). Such performance benefits from BMR were not apparent for growing cattle fed silage (Tjardes et al., 1999) or finishing cattle fed diets containing low amounts of fiber. Two items about brown midrib hybrids are of concern. First, because of the brown leaf color, producers often harvest brown midrib silage too early, and early harvest can result in seepage losses from the silo as well as undesirable fermentation and silage handling characteristics. Second, with less rigid stalk support, silage dry matter yield can be 20% lower for BMR hybrids (Ruppel and Mahanna, 1997). Extent of field loss of grain and stover associated with downed stalks certainly can vary with hybrid, harvest date, and weather stress. Harvesting typical hybrids at a greater height (leaving the lower portion of the fibrous stalk in the field) should have similar effects on concentration of indigestible fiber in silage as switching to BMR hybrids. Nevertheless, a reduced lignin and fiber concentration in the stalk and in the grain may increase availability of both energy and nutrients.

**Waxy silage hybrids.** The waxy gene, a recessive trait, has been isolated and transferred through genetic selection. Waxy normal and waxy high oil silage hybrids are available in some regions. Waxy grain silage hybrids generally have higher starch digestibility than typical silage hybrids due to higher amylopectin content of starch as discussed above. As digestibility of starch from corn grain generally declines as the grain matures, dries, and hardens, the digestibility advantage for waxy grain probably increases when silage harvest is delayed. Similarly, grain processors that mechanically crush the kernels and thereby increase starch digestibility, particularly if grain is more mature (ZoBell et al., 2000), should reduce the advantage of waxy silage hybrids. Mechanical processing, probably through decreasing particle size of the fiber that in turn reduces its ruminal retention time, may decrease digestibility of fiber as well. Increasing chop length of processed corn silage may compensate for this effect and help to maintain higher ruminal pH and fiber digestibility of processed corn silage (Onetti et al., 2001). Fat-corrected milk production was 6.4% greater for cows fed waxy (grain plus silage) than for cows fed silage from either typical or Nutridense corn types. This was ascribed to 2% greater feed intake (Akay and Jackson, 2000a) as well as greater total tract starch digestibility (89 vs. 83%) with waxy corn diets (Akay and Jackson, 2000b).

**High oil silage hybrids.** Hybrids have been developed through selection of grain for high oil content for decades. Because oil content of stover is not altered in typical Top Cross™ high oil hybrids, oil content of silage is increased less than oil content of the grain. In several trials, feed intake and milk production have been increased when high oil (silage plus grain) replaced typical hybrids (Atwell et al., 1988; LaCount et al., 1995; Drackley, 1997; Harbaugh, 2000), particularly in full lactation trials where persistency of milk production has been enhanced (Weiss and Wyatt, 2000; Linn et al., 2001). Although milk production has not always increased when high oil corn silage has been substituted for typical corn silage (Whitlock et al., 2000), an increased ruminal supply of polyunsaturated fatty acids from high oil corn has consistently increased CLA concentration of milk (Whitlock et al., 2000).

### **ECONOMICS OF PRODUCING AND USING SPECIALTY GRAINS**

To compensate for the increased costs involved with research, development, and production of specialty hybrids, specialty seed grains sell for a higher price than typical seed. Producing specialty grains may require added costs through identity preservation, additional nutrient analyses, potential for yield reduction, and increased risk. Yield estimates should be based on comparison of hybrids at nearby test plot locations. Livestock producers growing their own grain or silage or those purchasing grain or silage need to include several factors when calculating the added value of specialty grains. These include: 1) the change in cost of the ration and its handling (e.g., replacement of purchased fat by oil from high oil corn), 2) the economic benefit from the expected response in rate or efficiency of production and persistency, 3) any economic benefit obtained from

an altered value of livestock products (carcass quality advantages; milk fat percentage), 4) improvements in diet consistency (reduced batch-to-batch variation in nutrient content, processing ease, and fermentation rate that can lead to acidosis), and 5) the intrinsic value of avoiding fat and protein from animal sources in ruminant diets (e.g., BSE issues and public perception). Feed formulation specialists can calculate diet cost changes. Although comparison of grain or silage yields on an individual farm may prove feasible, on-farm animal production comparisons are extremely difficult to interpret because numerous variables cannot be controlled (changes in weather or in other diet ingredients over time; differences in animal background or in stage of lactation). Consequently, animal productivity or product value changes with specialty hybrids should be derived from data compiled from research trials. Experiment station personnel as well as seed company representatives or scientists usually have the software, training, and data to help producers make these critical decisions about growing or using grain with modified agronomic or nutritional traits.

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